



## SPECIFICATION

### PRODUCT: HEXANE

| Sr. No. | Parameters                                | Units      | Low           | High   | Methods      |
|---------|-------------------------------------------|------------|---------------|--------|--------------|
| 1.      | Appearance (at 18°C – 25°C)               |            | Clear Liquid  |        |              |
| 2.      | Density @ 15°C                            | Kg/L       | 0.6550        | 0.6850 | ASTM – D4052 |
| 3.      | Color                                     | PT/CO SKAL |               | 10     | ASTM – D1209 |
| 4.      | Distillation 5% Recover                   | °C         | 64.0          |        | ASTM – D1078 |
| 5.      | Distillation 5% Recover                   | °C         |               | 71.0   | ASTM – D1078 |
| 6.      | Bromine Number                            |            |               | 4.00   | ASTM – D1159 |
| 7.      | Free Water Content                        |            | No Free Water |        | VISUAL       |
| 8.      | Benzene Content                           | w/w %      |               | 0.20   | ASTM – D4492 |
| 9.      | Total Sulfur                              | Mg/Kg      |               | 5.0    | ASTM – D5453 |
| 10.     | H <sub>2</sub> S, SO <sub>2</sub> Content |            | NIL           |        | ASTM – D853  |
| 11.     | Copper Corrosion                          | No         |               |        | ASTM – D130  |
|         |                                           |            |               |        |              |

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